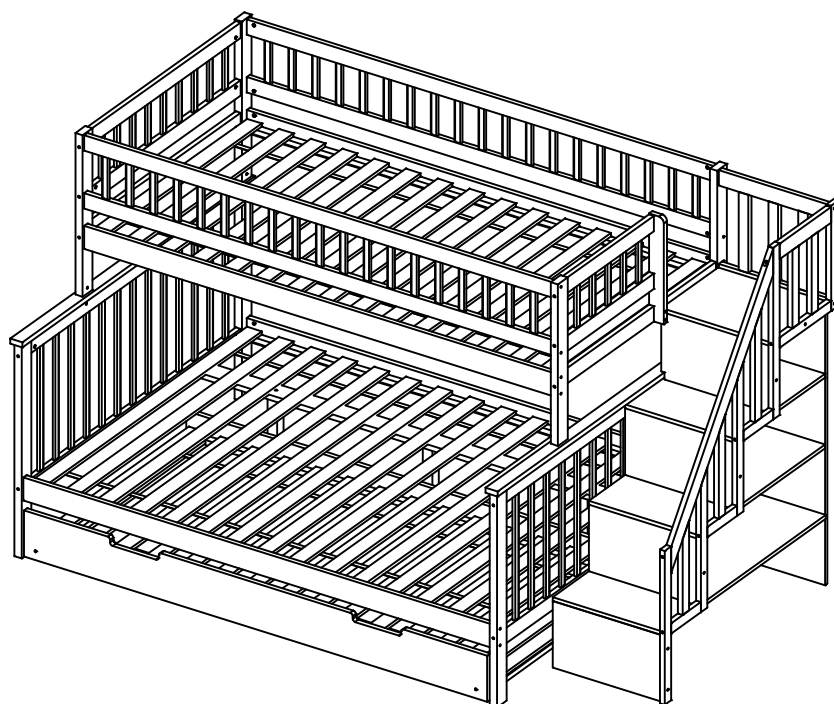
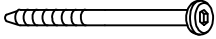
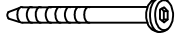
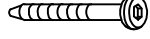
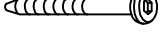
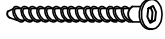
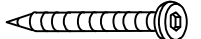
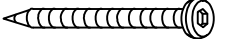
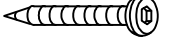
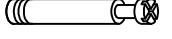
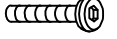
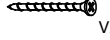


INSTRUCTION MANUAY

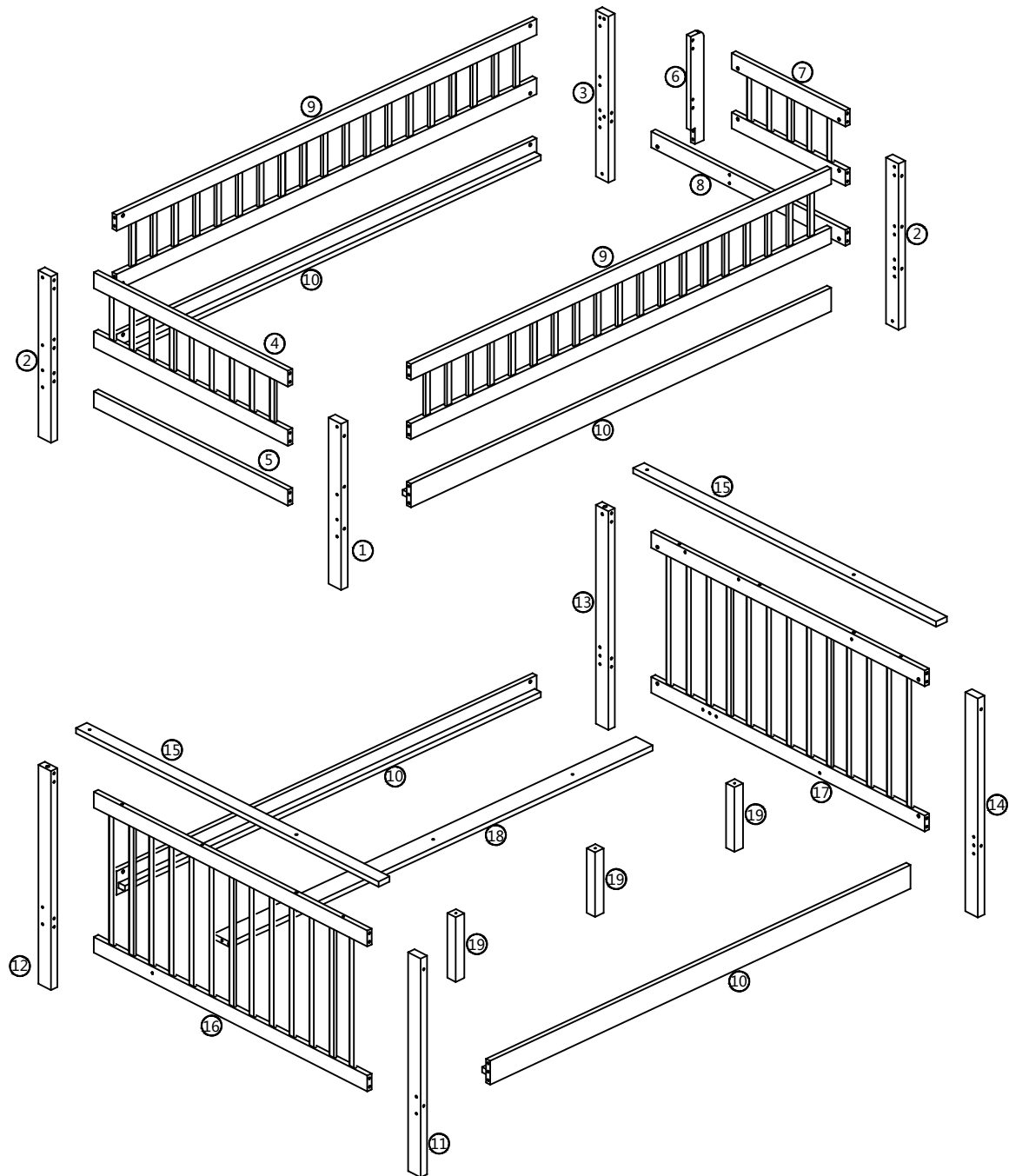


Hardware

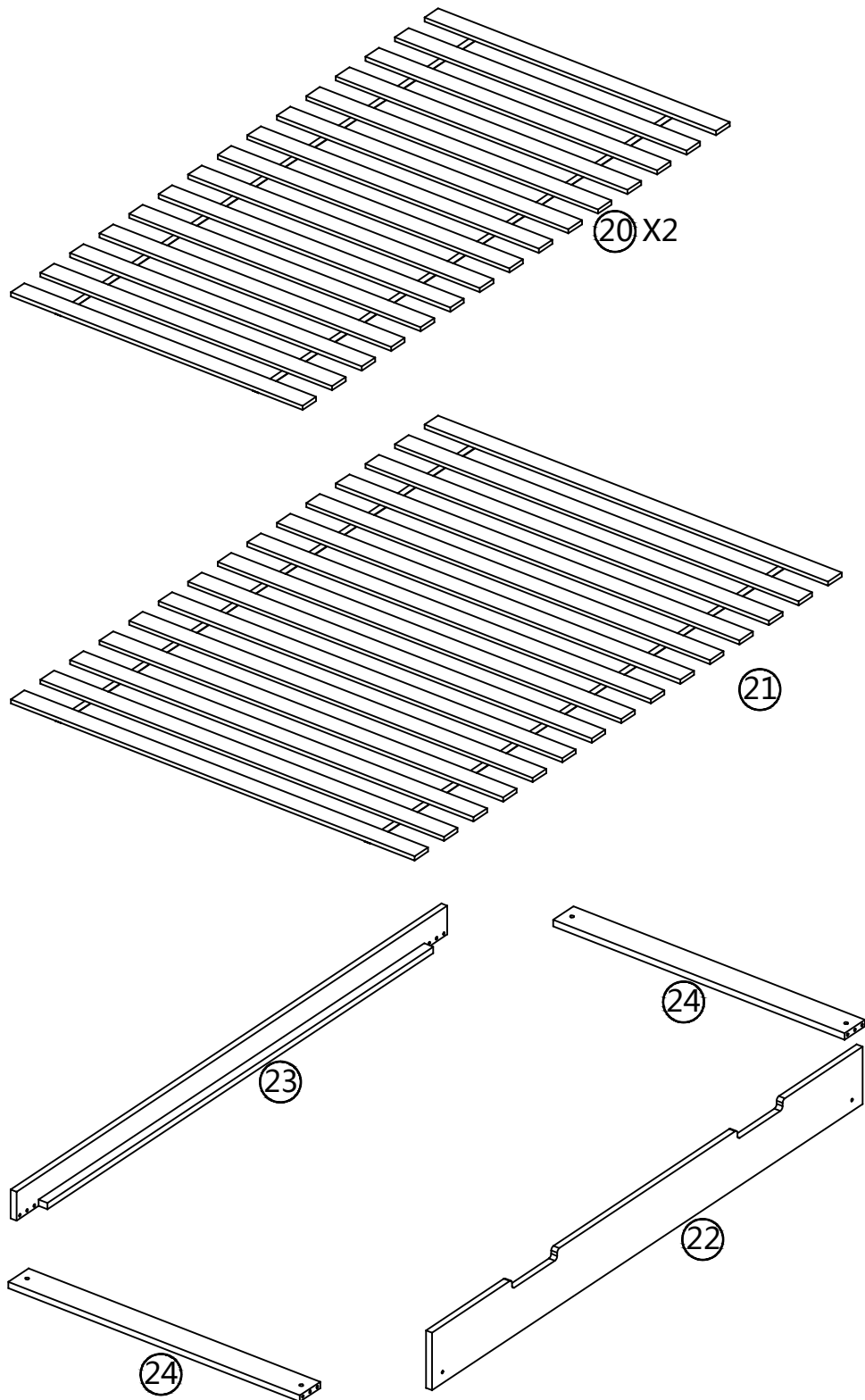
A		$\phi 8*30$	87
B		$\phi 10*13$	58
C		M6*100	18
D		M6*70	30
E		M6*50	2
F		M6*20	3
G		M6*60	16
H		$\phi 4*30$	90
I		$\phi 7*50$	3
J		M10*82	4
K		M6*15	8
L			4

M		$\phi 3.5*16$	8
N		$\phi 6*70$	10
O		$\phi 6*90$	3
P		$\phi 6*50$	7
Q		$\phi 6*44$	37
R		$\phi 15*10$	37
S		M6*25	1
T		$\phi 4*20$	2
U			2
V	 		2
W		M4	2

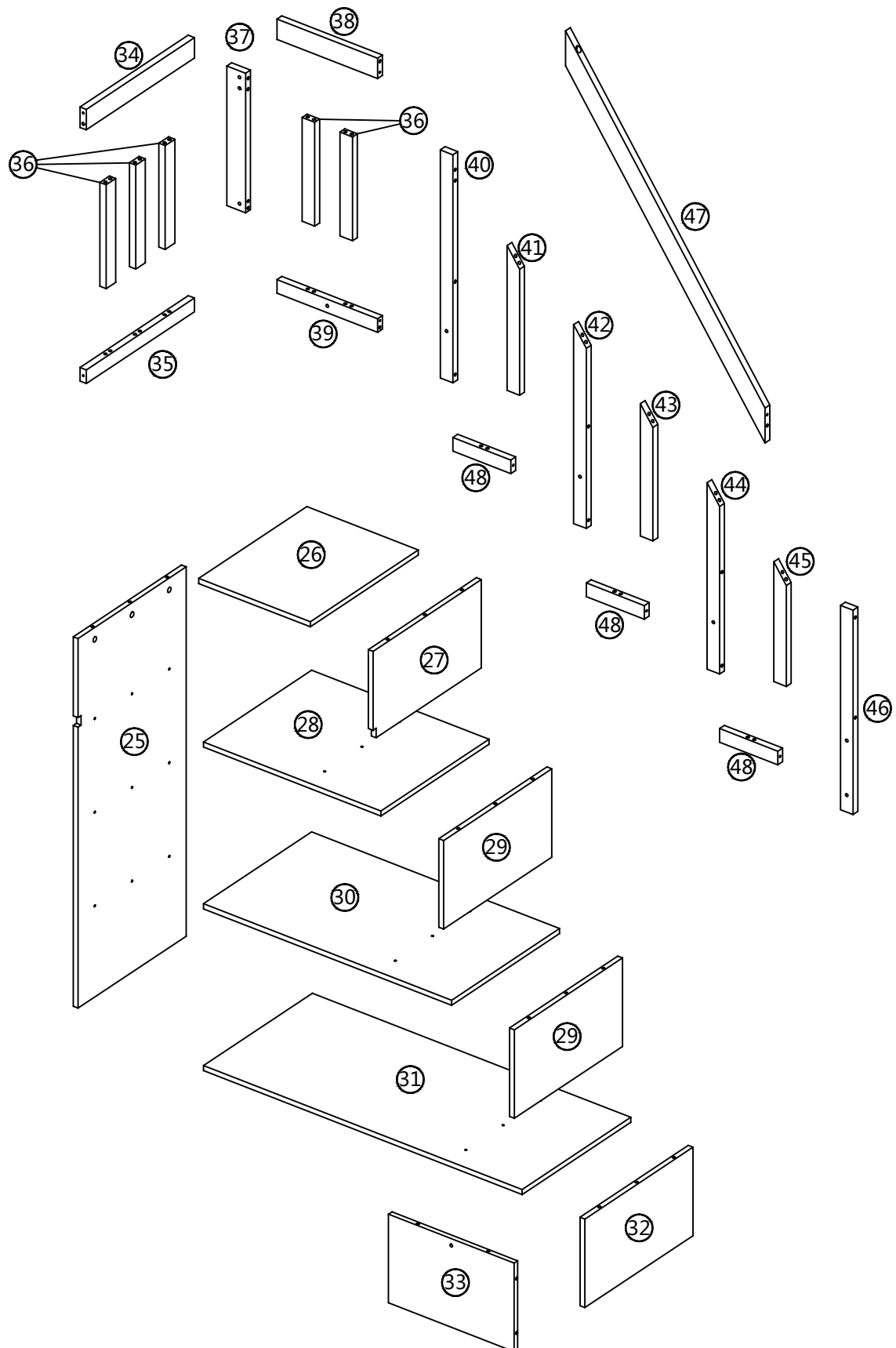
Component decomposition



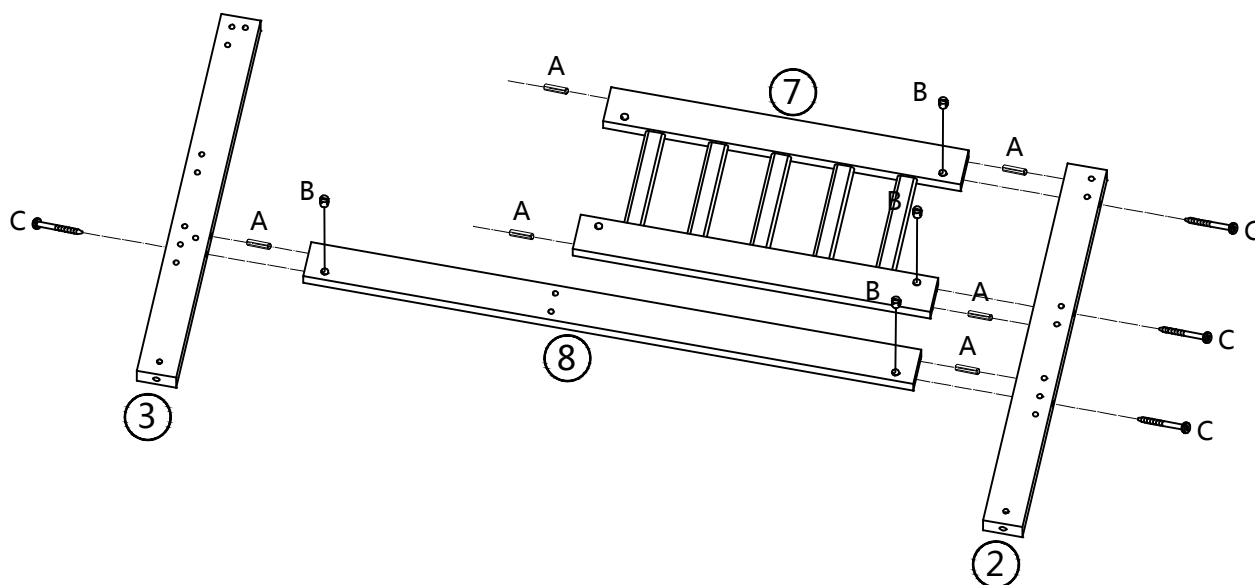
Component decomposition

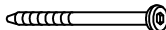


Component decomposition

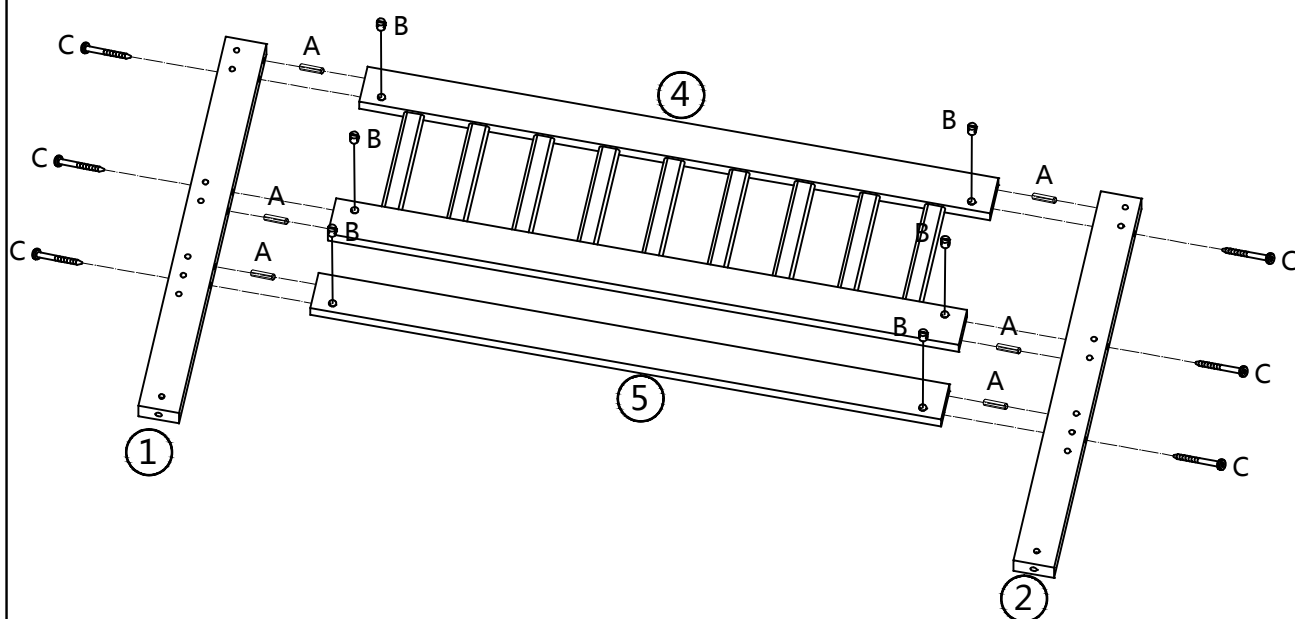


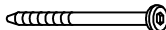
STEP:1



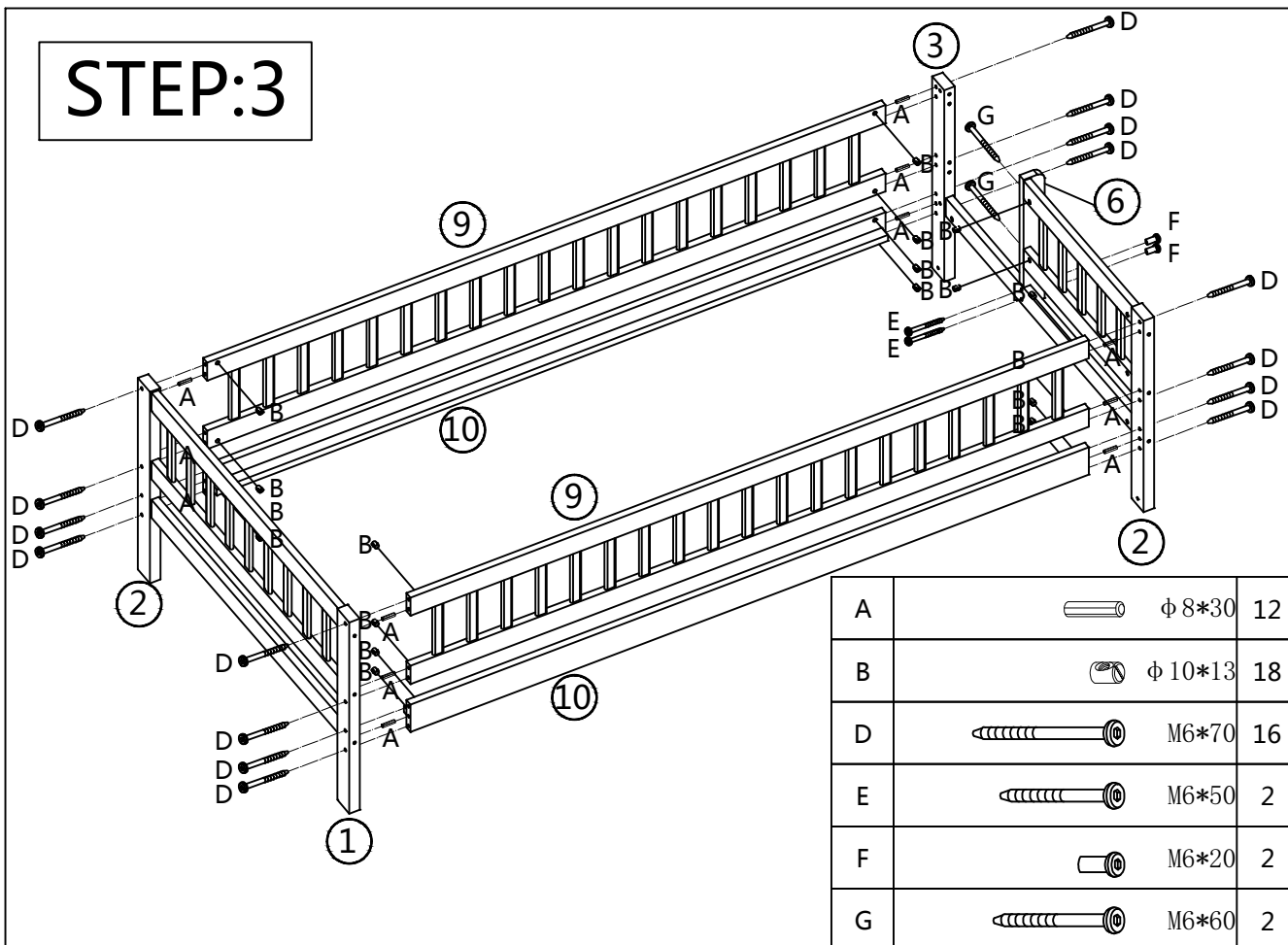
A		$\Phi 8*30$	6
B		$\Phi 10*13$	4
C		M6*100	4

STEP:2

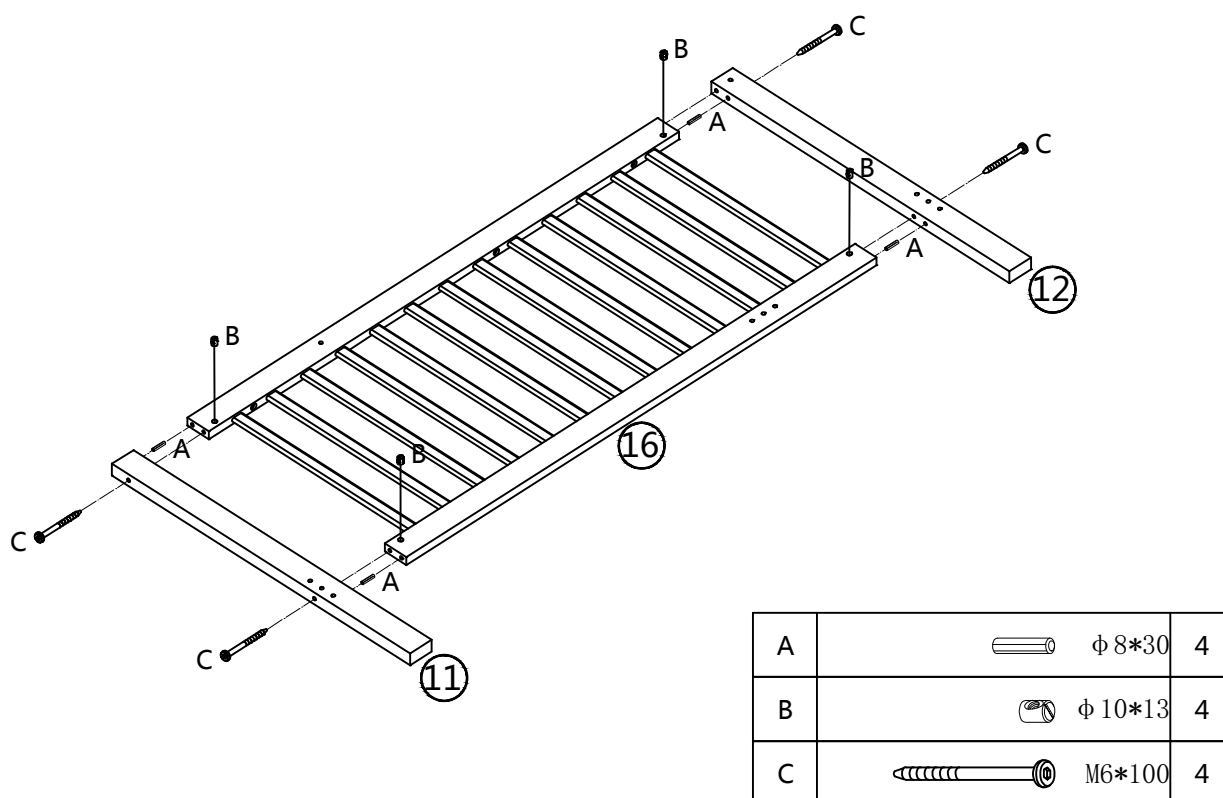


A		$\Phi 8*30$	6
B		$\Phi 10*13$	6
C		M6*100	6

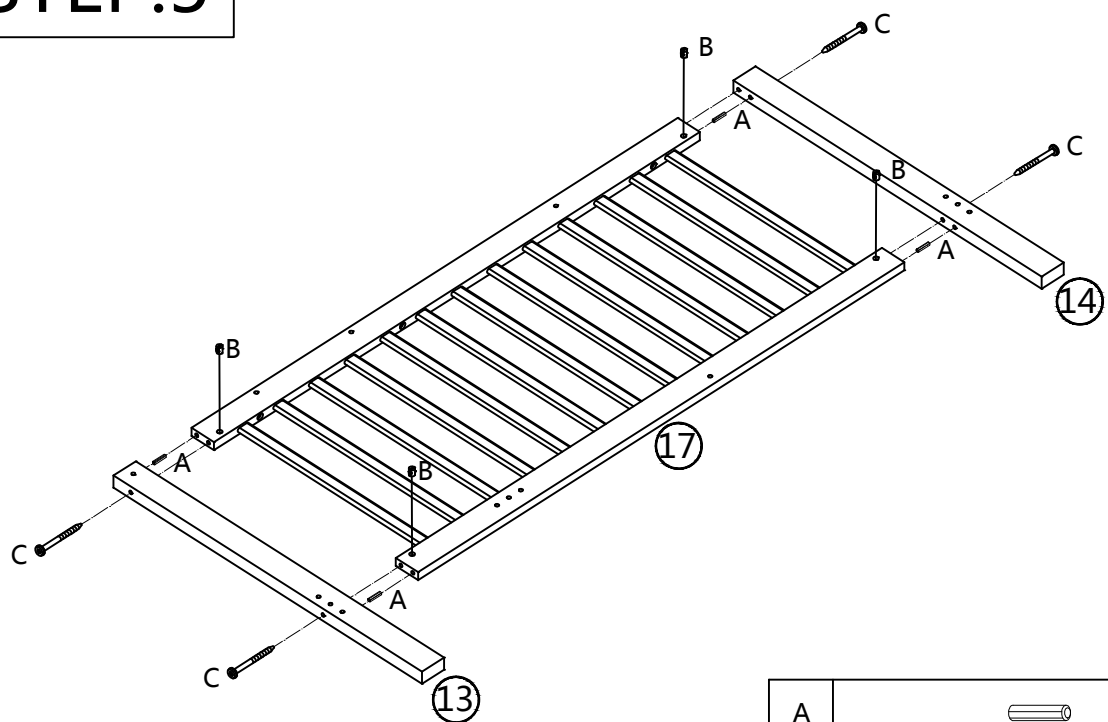
STEP:3



STEP:4

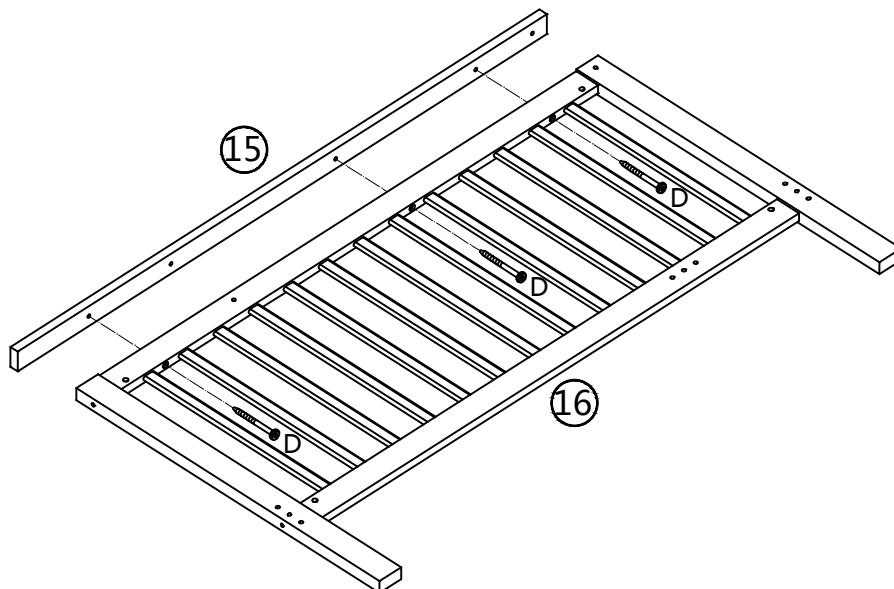


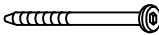
STEP:5



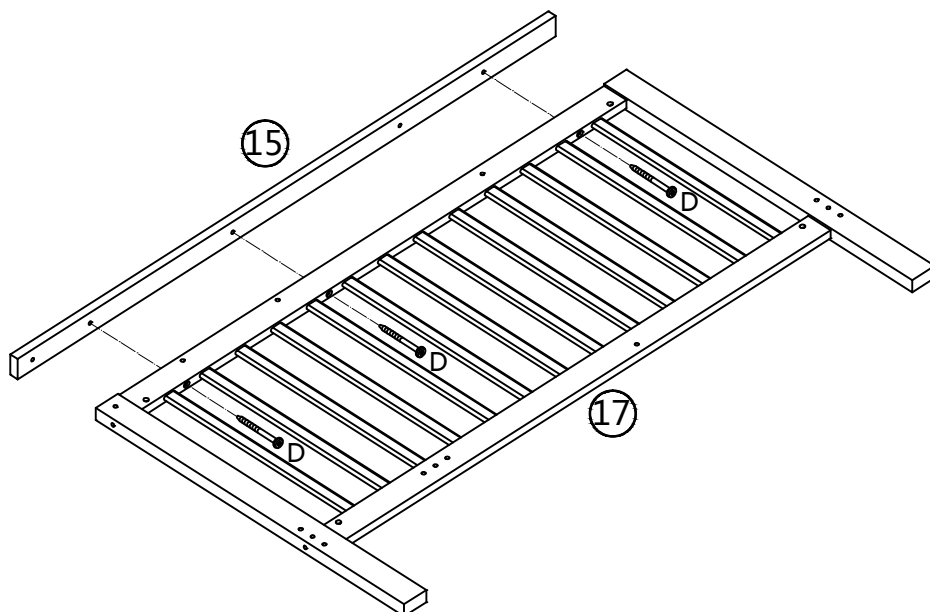
A		$\phi 8*30$	4
B		$\phi 10*13$	4
C		M6*100	4

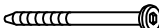
STEP:6



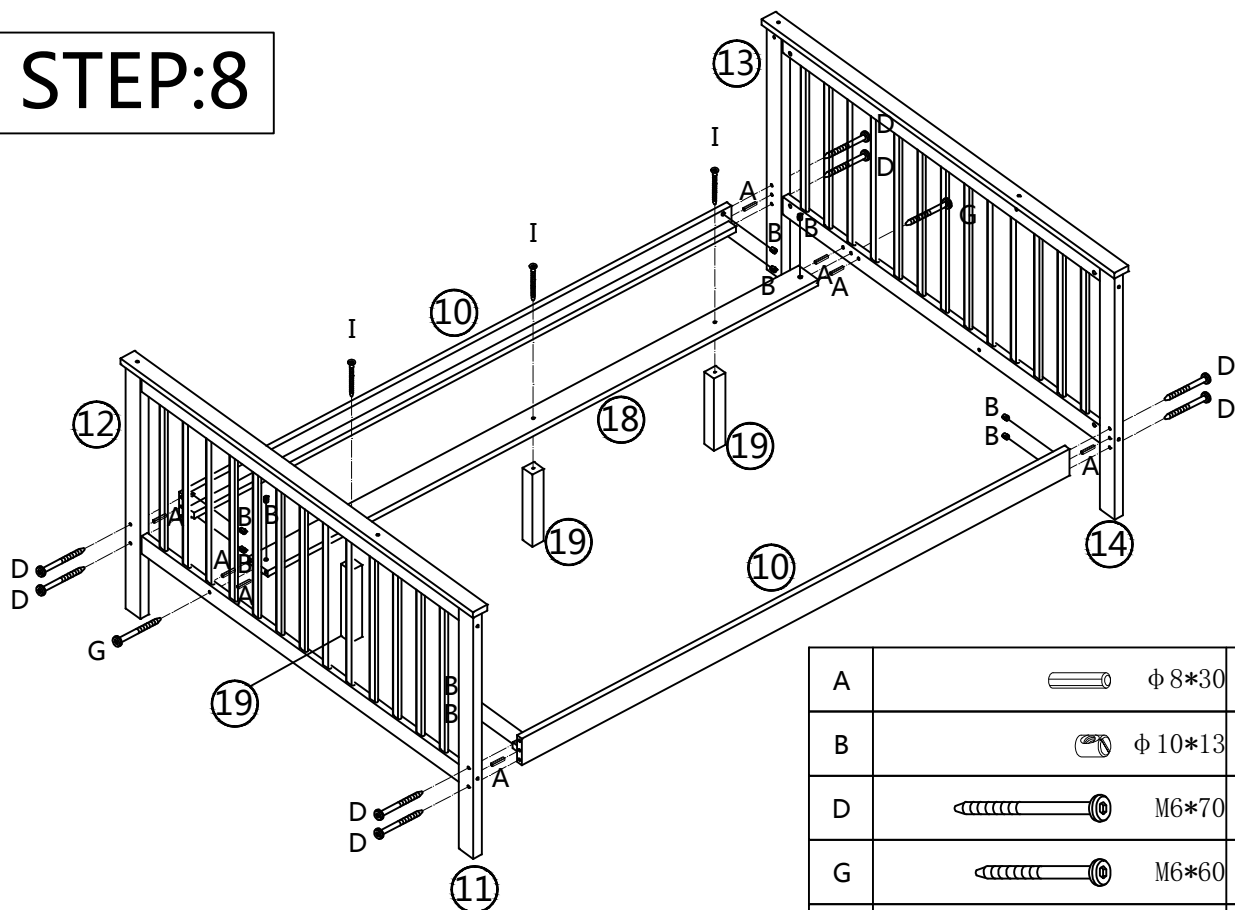
D		M6*70	3
---	---	-------	---

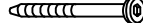
STEP:7



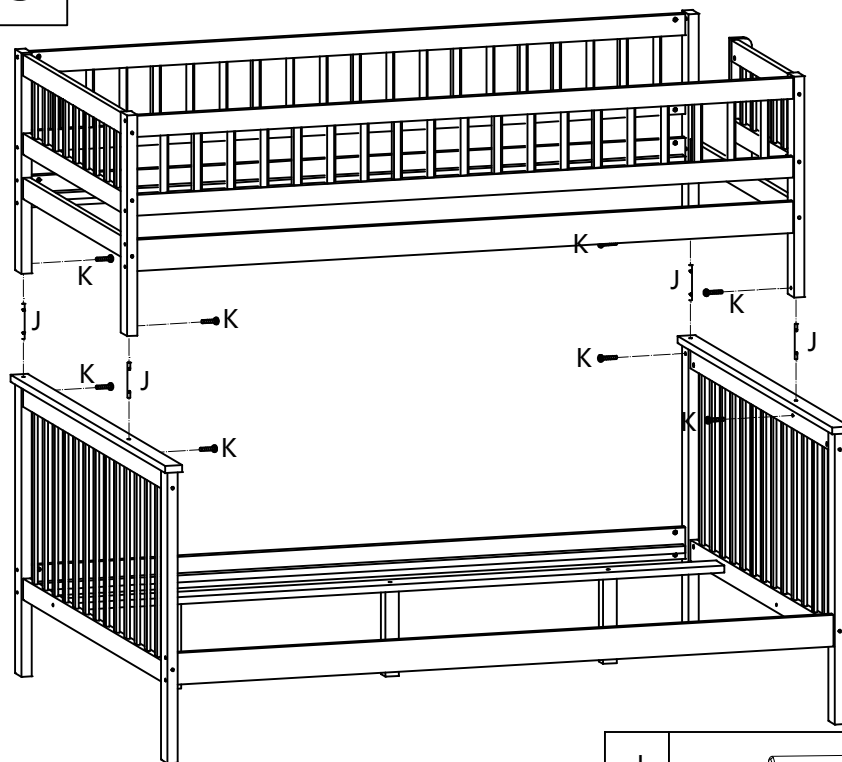
D		M6*70	3
---	---	-------	---

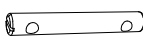
STEP:8



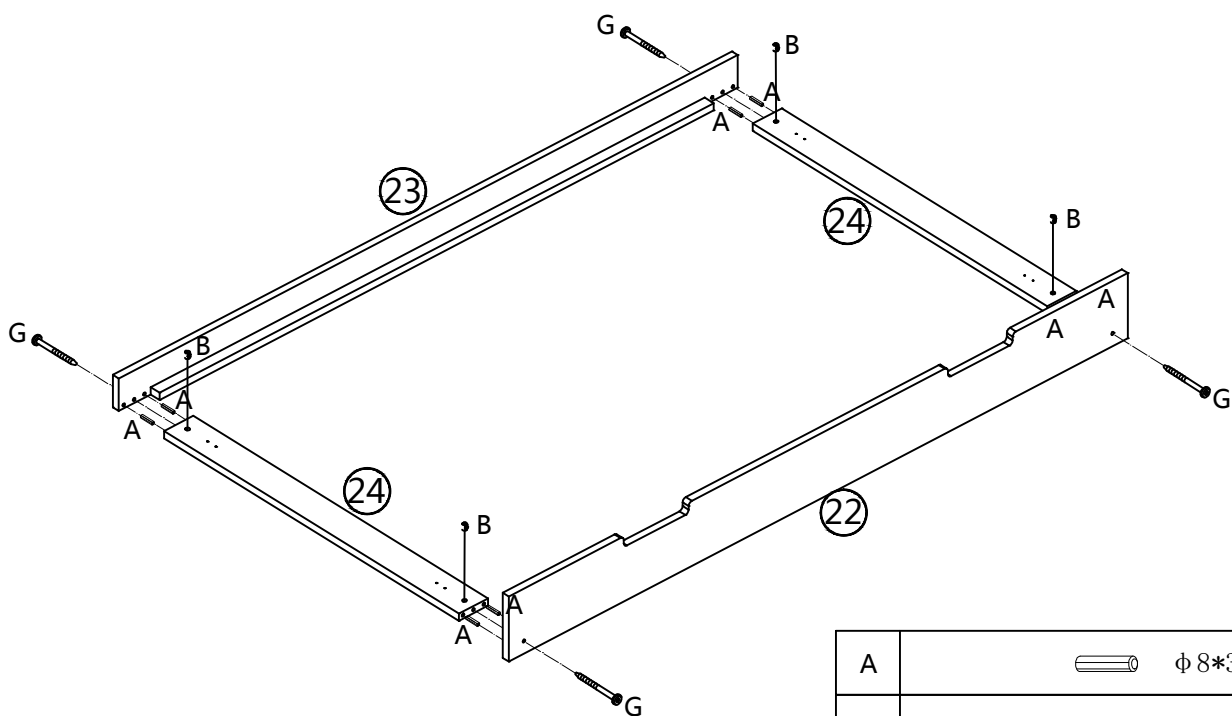
A		Φ 8*30	8
B		Φ 10*13	10
D		M6*70	8
G		M6*60	2
I		Φ 7*50	3

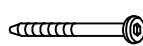
STEP:9



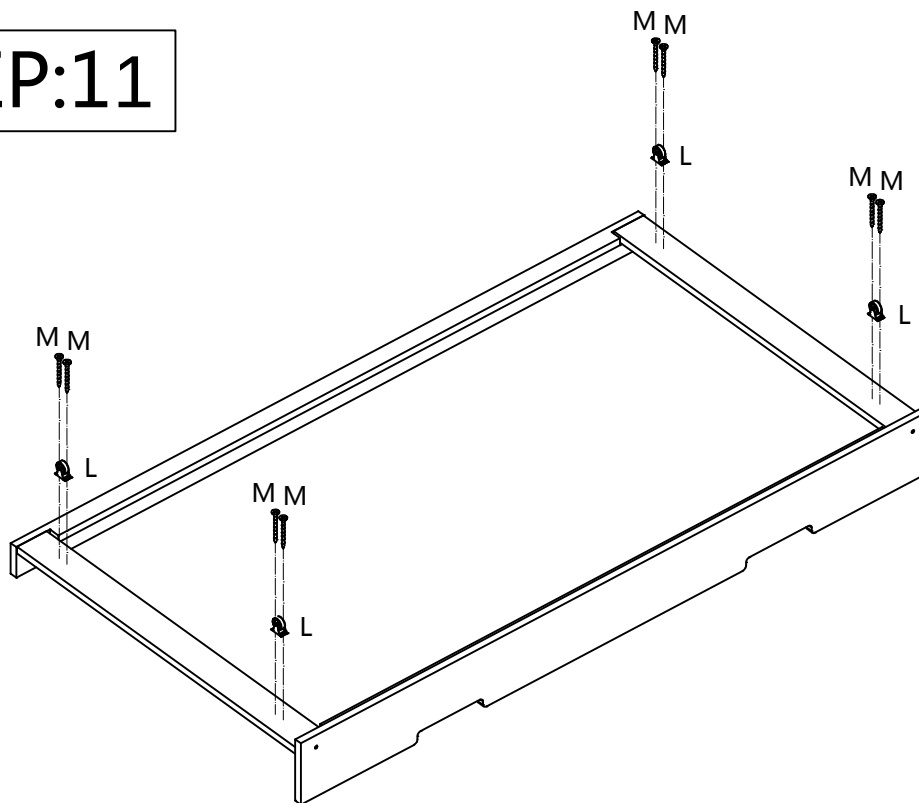
J		M10*82	4
K		M6*15	8

STEP:10



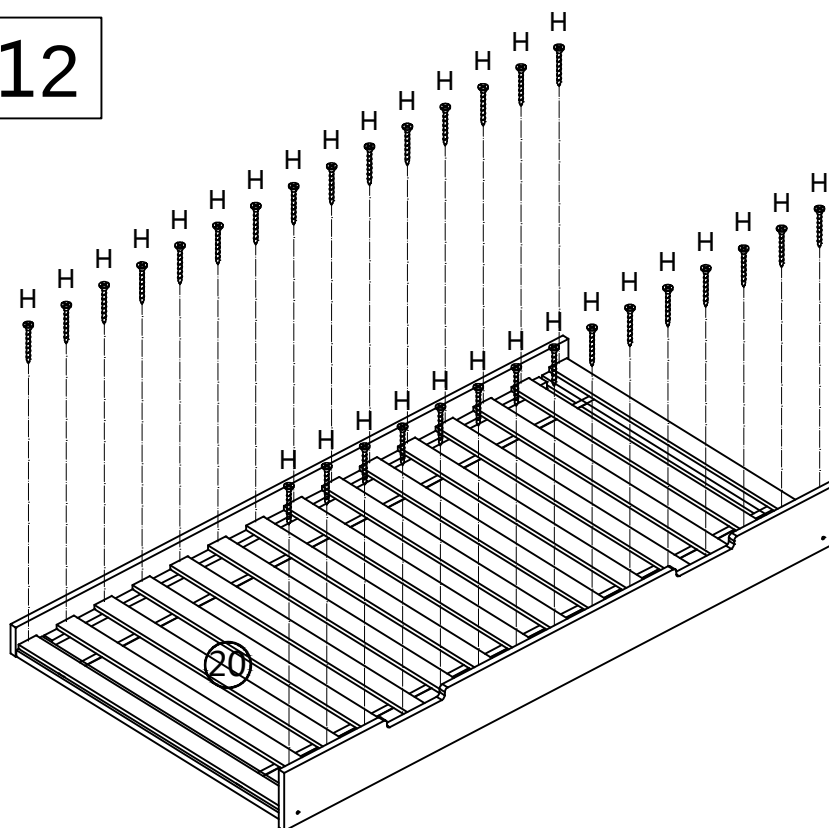
A		Φ 8*30	8
B		Φ 10*13	4
G		M6*60	4

STEP:11



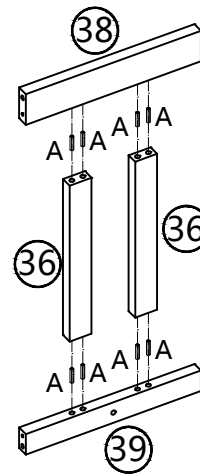
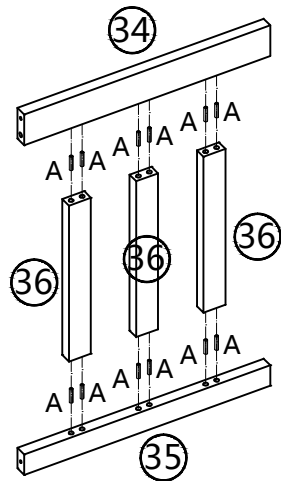
L		4
M	 $\phi 3.5 \times 16$	8

STEP:12



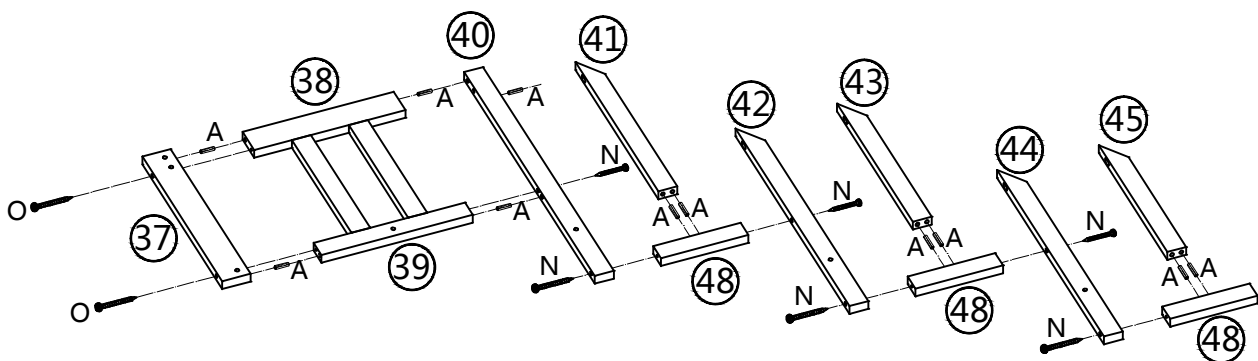
H	 $\phi 4 \times 30$	30
---	--	----

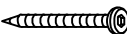
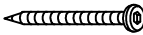
STEP:13



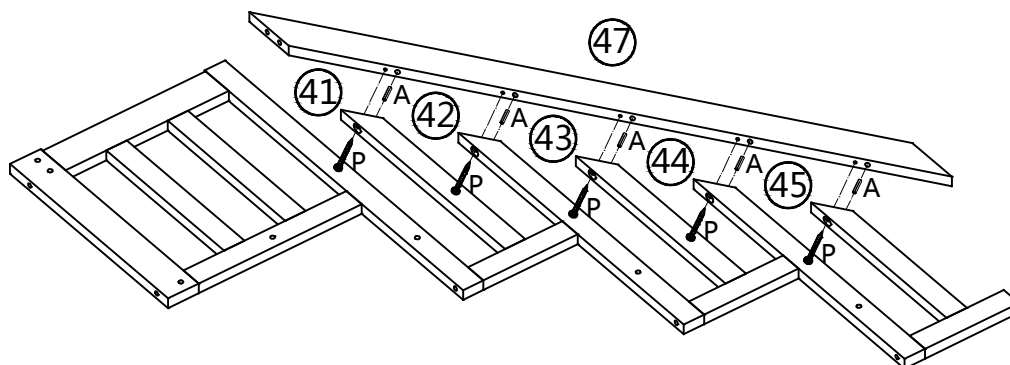
A	 $\phi 8*30$	20
---	---	----

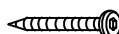
STEP:14



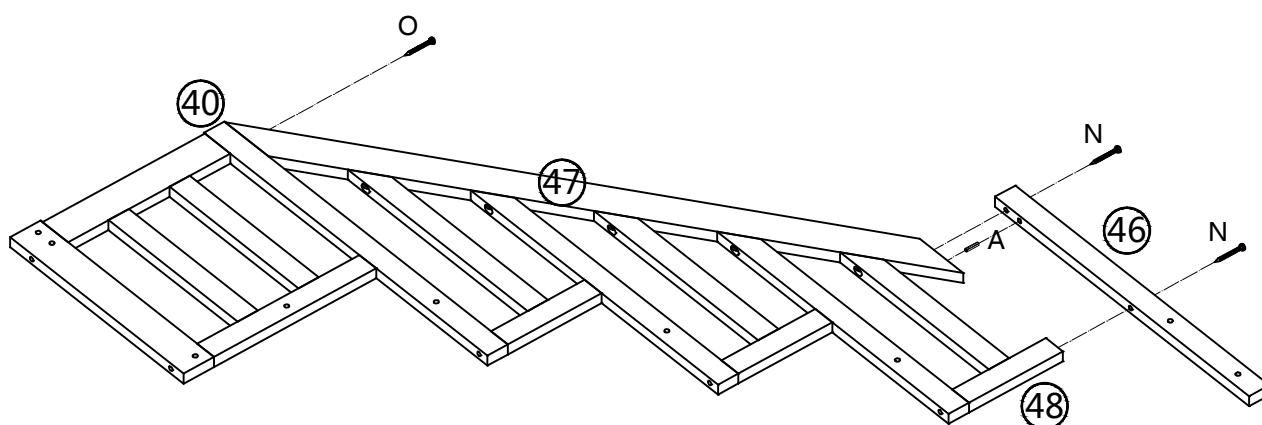
A	 $\phi 8*30$	11
N	 $\phi 6*70$	6
O	 $\phi 6*90$	2

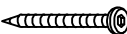
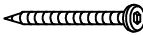
STEP:15



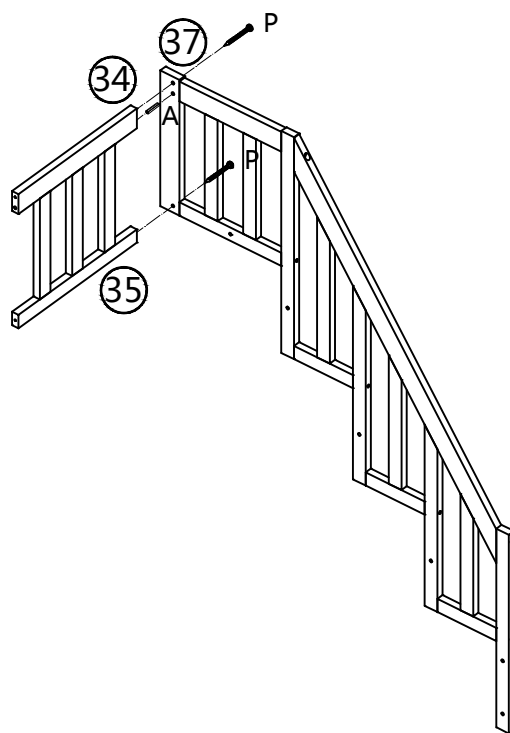
A		$\Phi 8*30$	5
P		$\Phi 6*50$	5

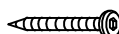
STEP:16



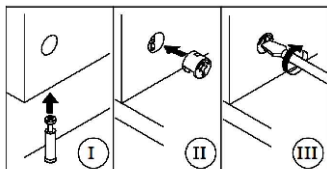
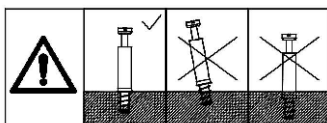
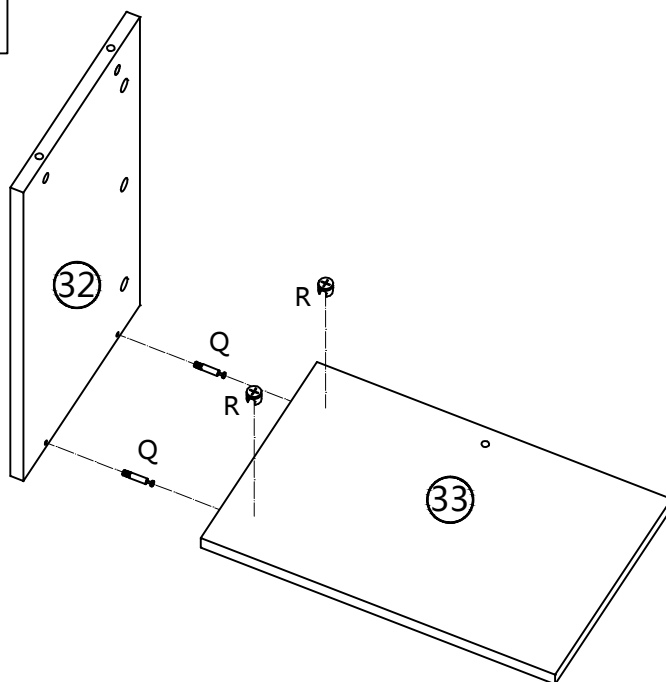
A		$\Phi 8*30$	1
N		$\Phi 6*70$	2
O		$\Phi 6*90$	1

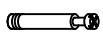
STEP:17



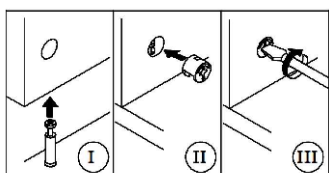
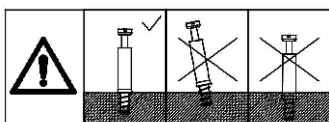
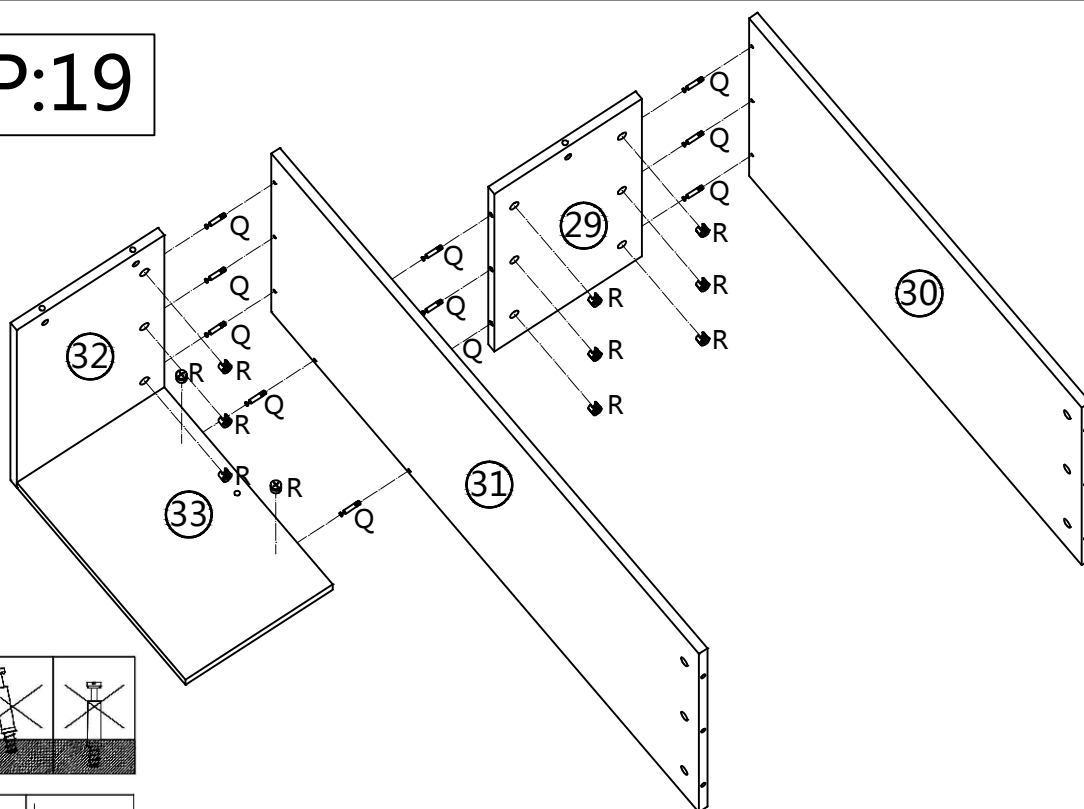
A		$\phi 8*30$	1
P		$\phi 6*50$	2

STEP:18



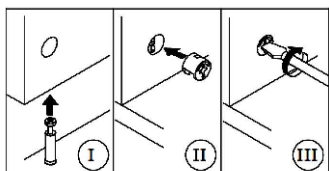
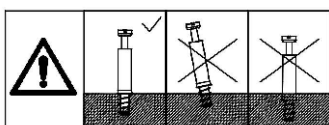
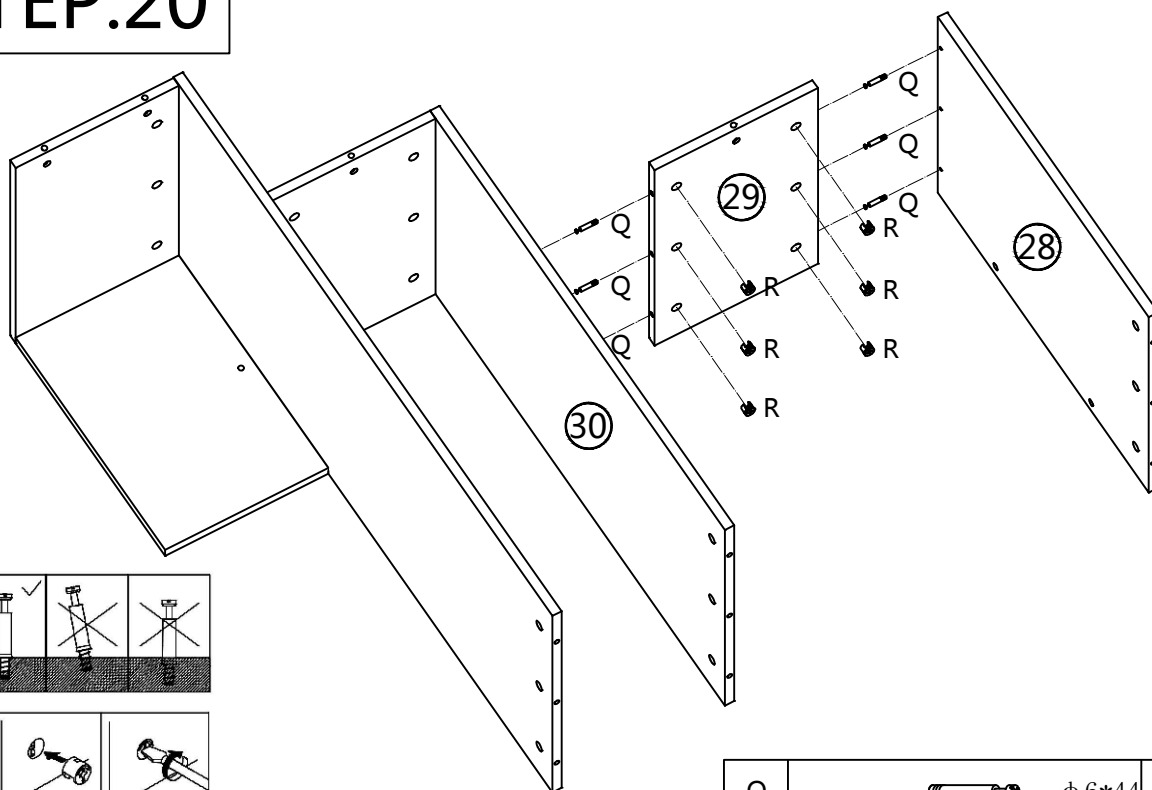
Q		$\phi 6*44$	2
R		$\phi 15*10$	2

STEP:19



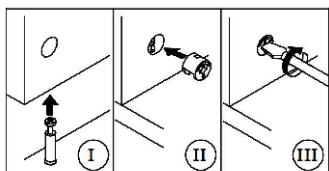
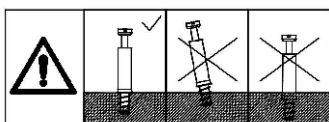
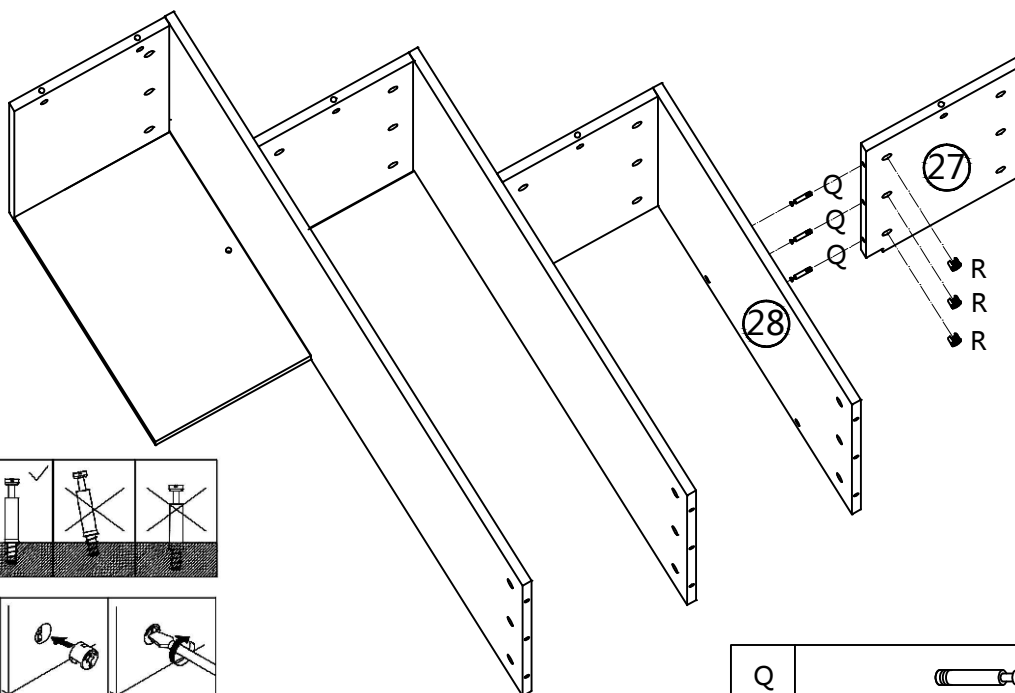
Q	 $\phi 6*44$	11
R	 $\phi 15*10$	11

STEP:20



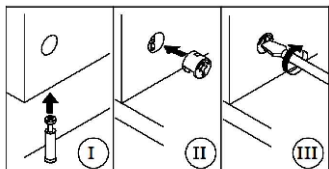
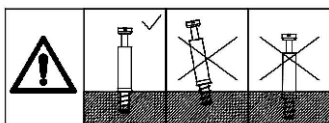
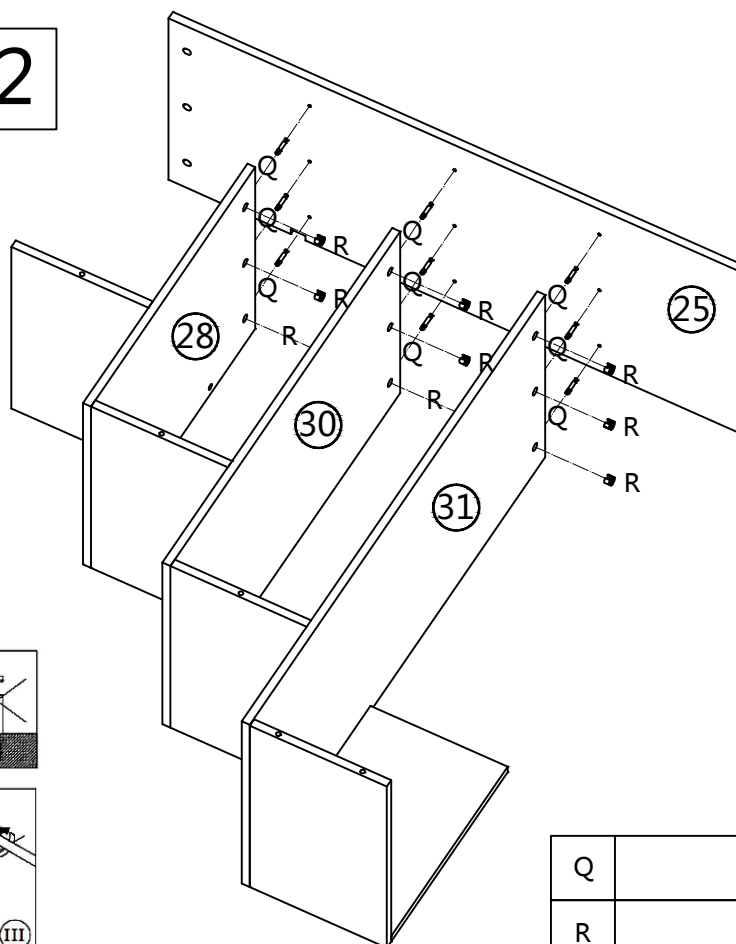
Q	 $\phi 6*44$	6
R	 $\phi 15*10$	6

STEP:21



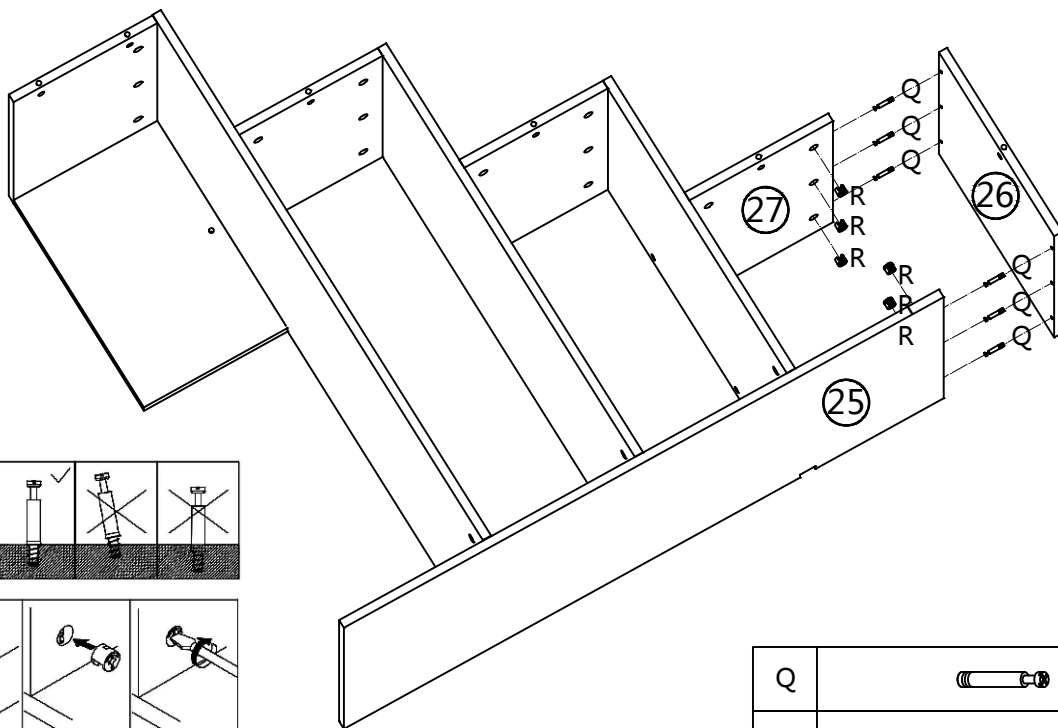
Q		$\phi 6*44$	3
R		$\phi 15*10$	3

STEP:22



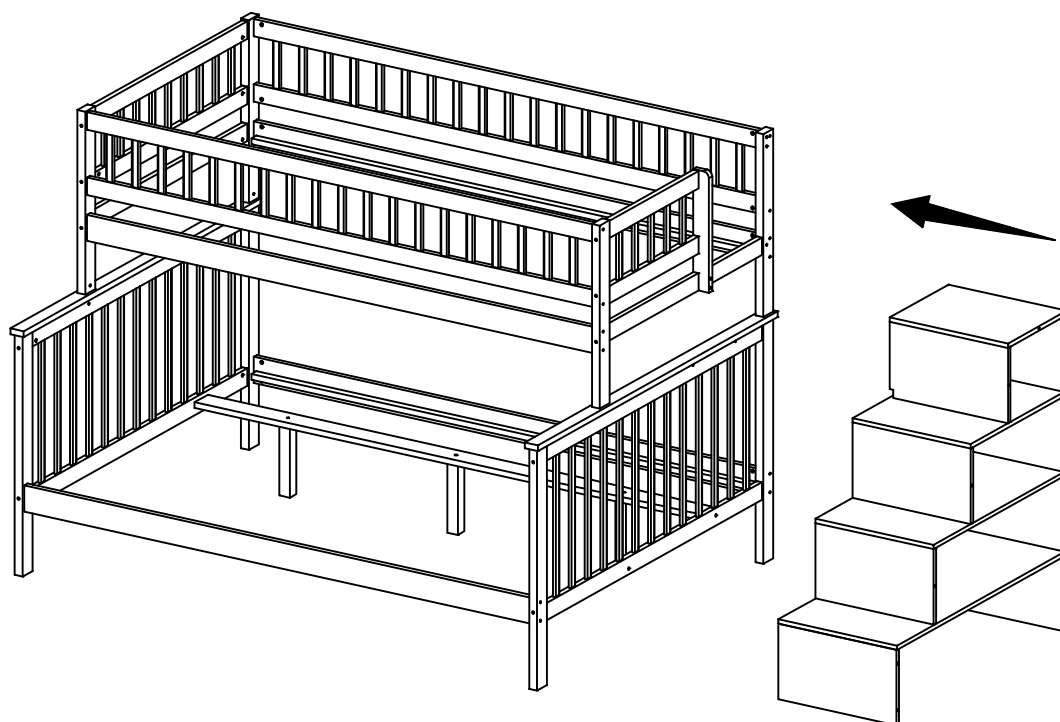
Q		$\phi 6*44$	9
R		$\phi 15*10$	9

STEP:23

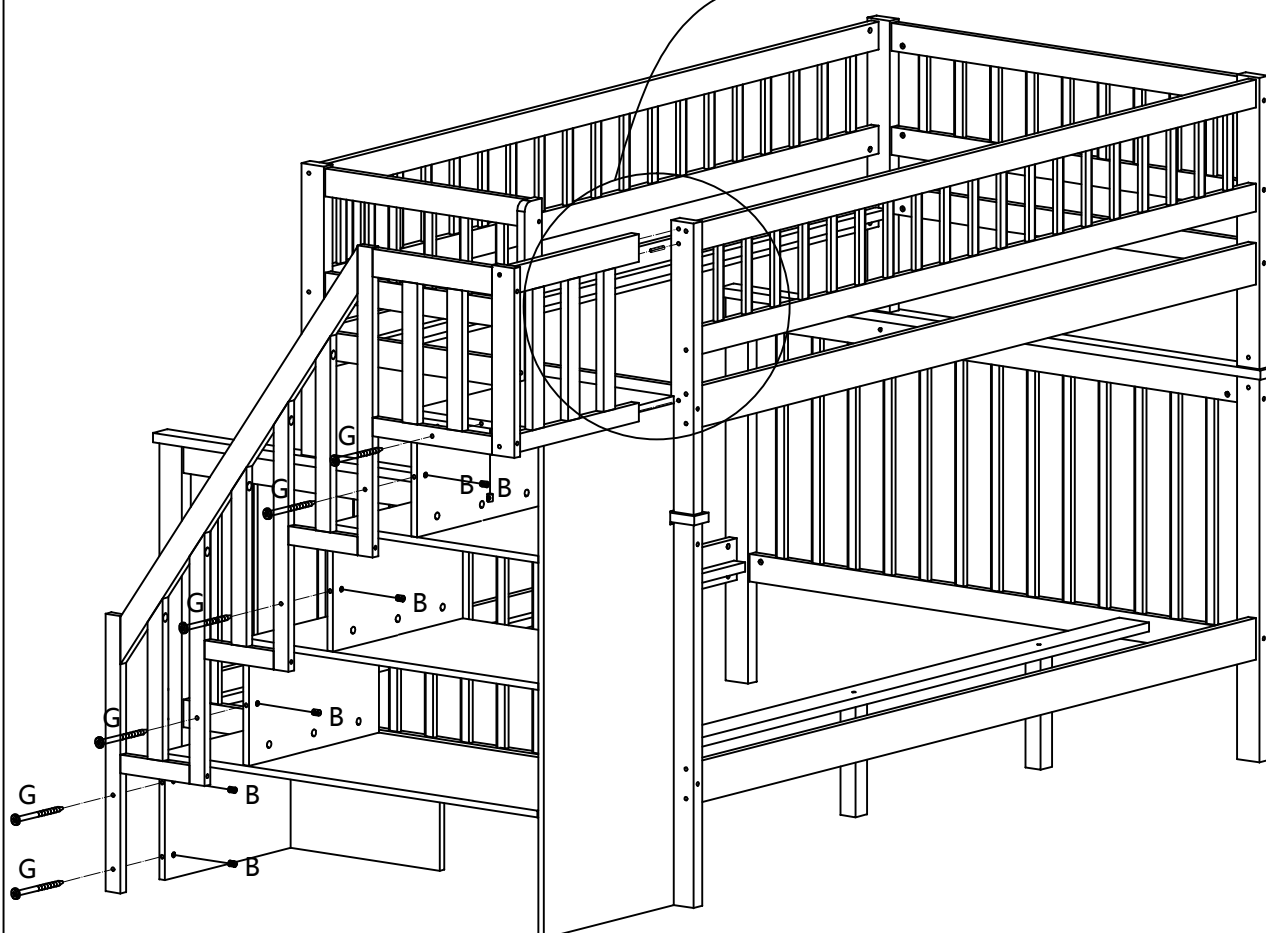
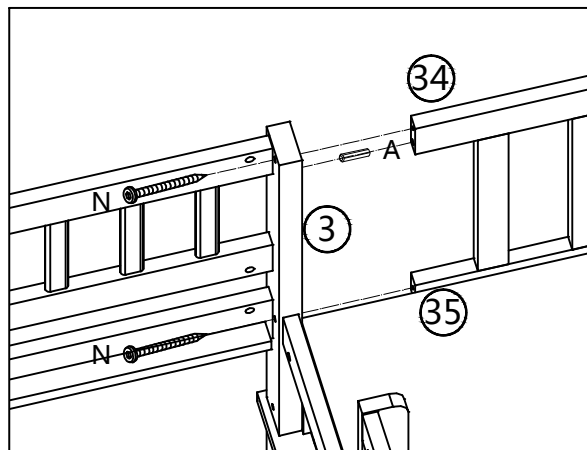


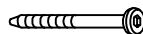
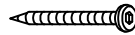
Q		$\phi 6*44$	6
R		$\phi 15*10$	6

STEP:24

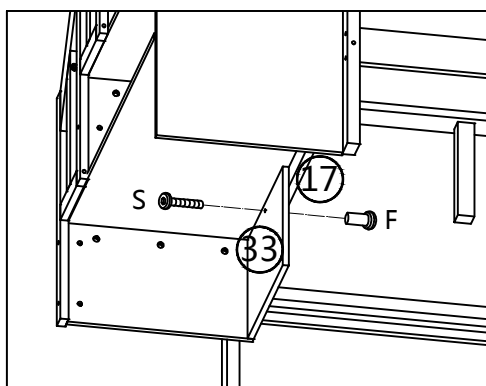
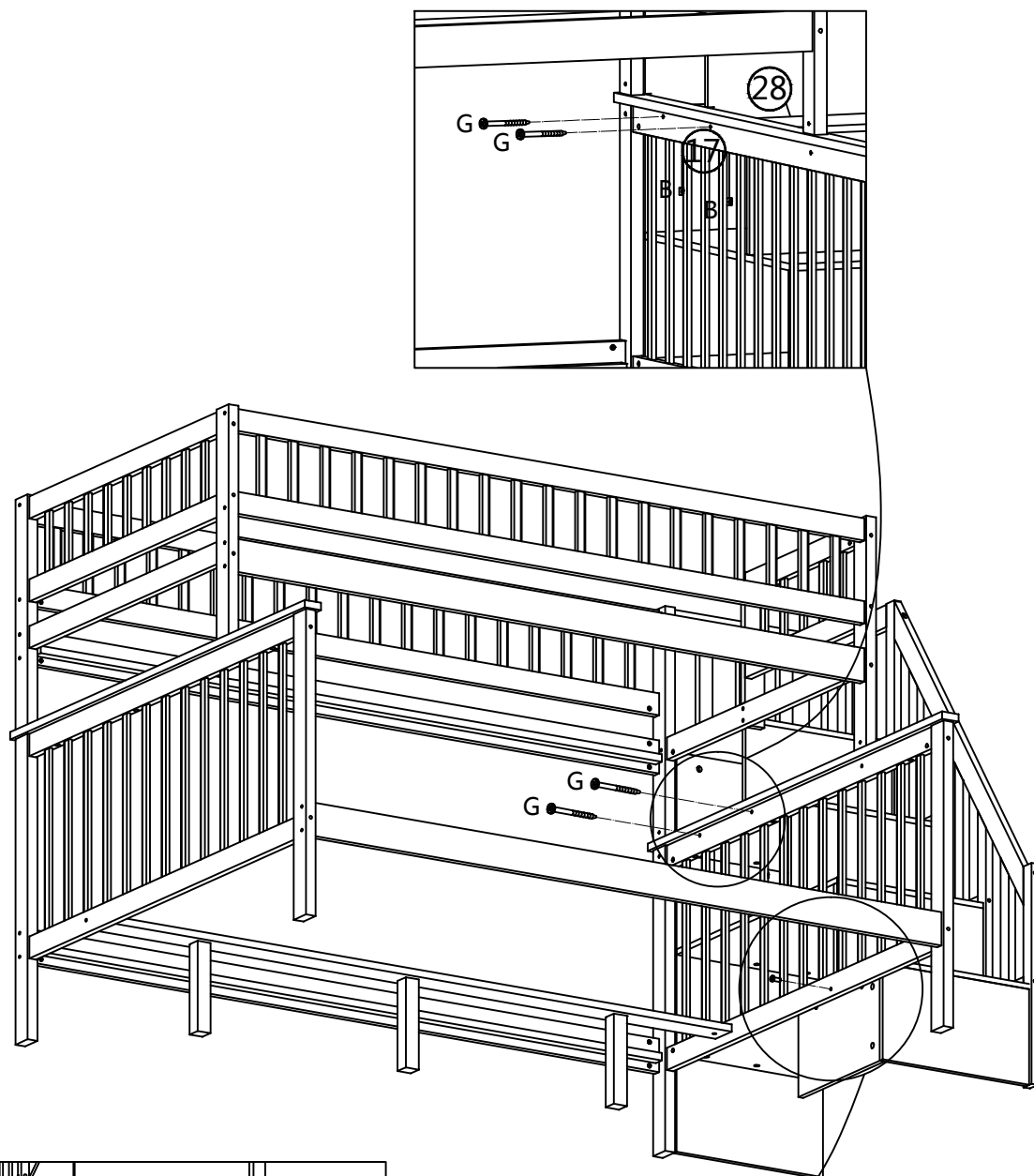


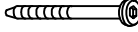
STEP:25



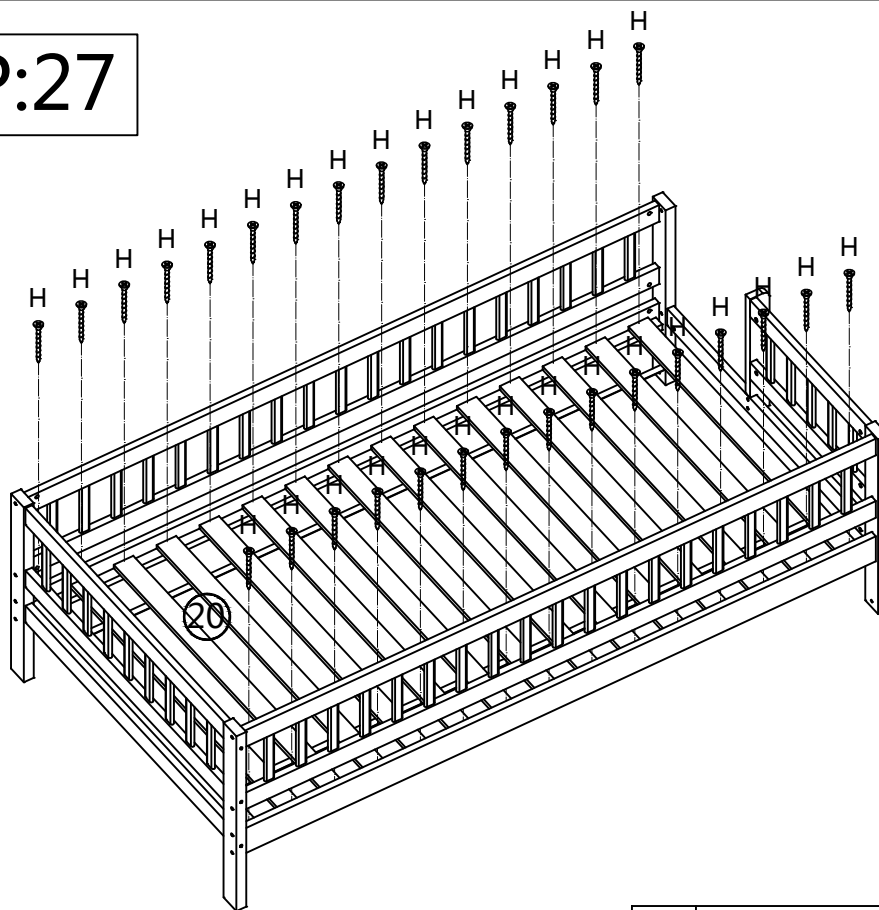
A		$\phi 8 \times 30$	1
B		$\phi 10 \times 13$	6
G		M6*60	6
N		$\phi 6 \times 70$	2

STEP:26



B	 $\phi 10 \times 13$	2
F	 M6*20	1
G	 M6*60	2
S	 M6*25	1

STEP:27



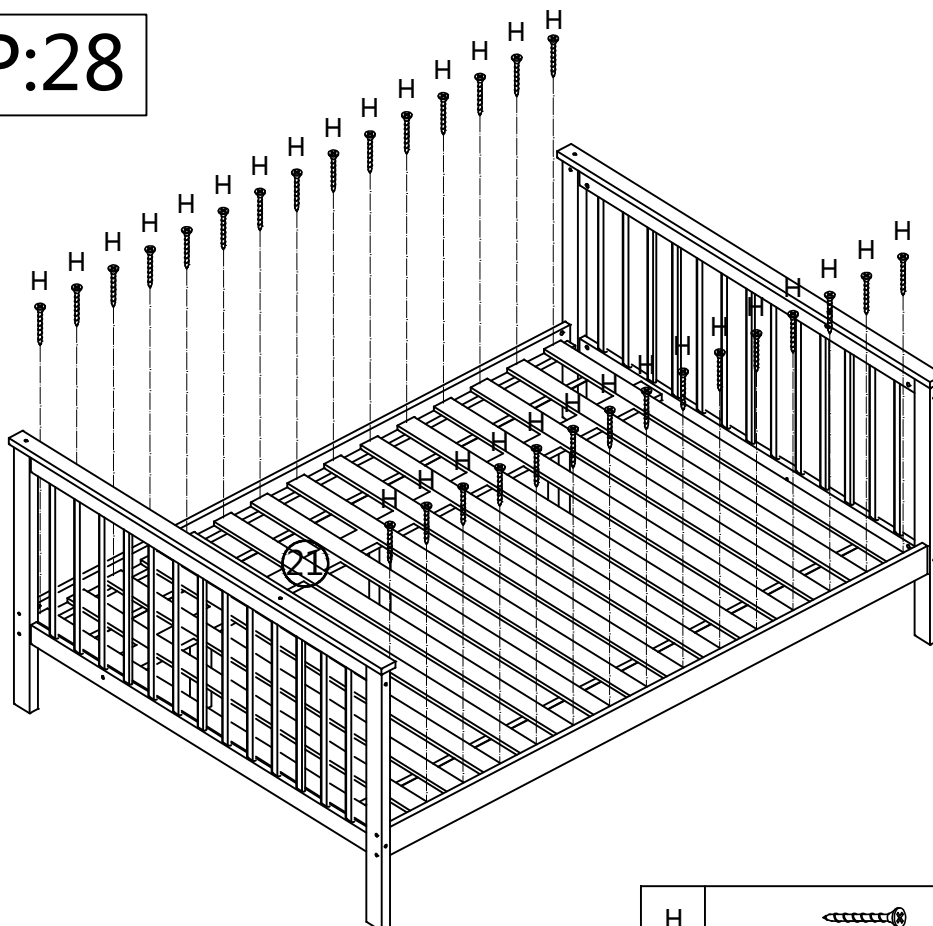
H



Φ 4*30

30

STEP:28



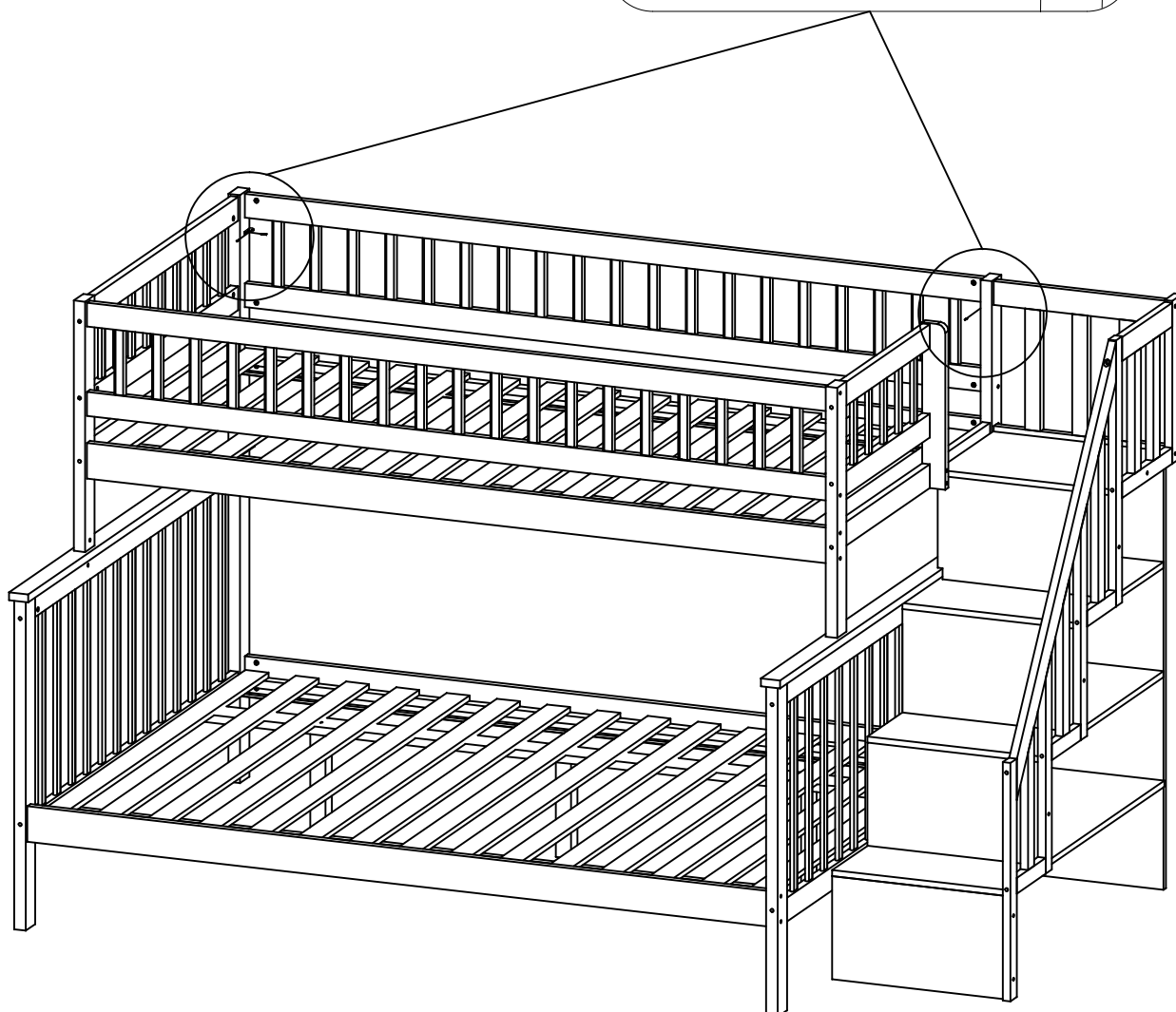
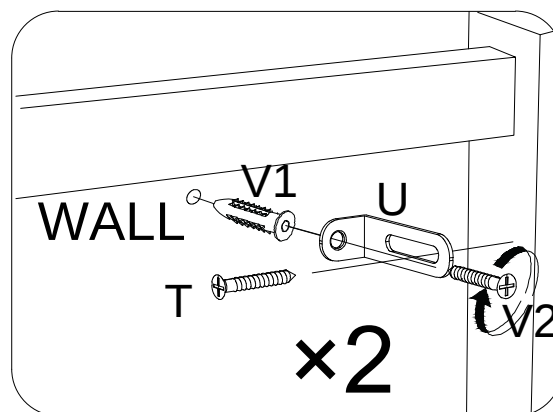
H



Φ 4*30

30

STEP:29



T		φ 4*20	2
U			2
V	 		2

STEP:30

